# **EFR SERIES (EUROFLEX-PICTURE)**

NC-Solvent based ink series designed specifically for central drum flexo printing systems. **Substrates:** OPP (\*),BOPP(\*)Metallized OPP, HDPE, LDPE, paper, board, etc.

(\*) These materials require a minimum of 38 mN/m surface energy.

### LAMINATION

# EFR-8XXX Standard Pigmentation EFR-15XXX Standard Pigmentation EFR-18XXX High Pigmentation EFR-28XXX High Light-fastness EFR-38XXX High Pigmentation EFR-48XXX High Pigmentation

### **SURFACE**

EFR-8XX2	Standard Pigmentation	
EFR-15XX2	Standard Pigmentation	
EFR-18XX2	High Pigmentation	
EFR-28XX2	High Light-fastness	
EFR-38XX2	High Pigmentation	
EFR-48XX2	High Pigmentation	

## **TECHNICAL PROPERTIES**

- According to the substrate heat resistance is between 160C-180C (3bar, 1sn)
- Good ink transfer
- Does not contain TAA or Phtalate
- Lamination inks are suitable for solvent or solventless lamination applications
- Production Viscosity:30-35 sn/D4/25 C

## PRINTING REQUIREMENTS

## **Printing Viscosity**

Flexo with Dr. Blade: 22-25 sn./D4/25C
 Flexo without Dr. Blade: 18-22 sn./D4/25 C

## **Printing Viscosity Preparations**

For flexo :80% Ethy Alcohol-20% Ethyl Acetate mixture (4-1)

# **Drying Time Adjustments**

Accelerator :Ethyl Acetate Retarder :Ethoxy Propanol or Methoxy Propanol

## **SHELF LIFE**

- Shelf life of EFR series is 1 year in unopened packaging.
- Shelf life of golds, imitation golds, silvers are 6 month in unopened packaging.
- Shelf life of inks containing fanal pigments are 1 month.

Note: The above information are based on Kolorkim laborotary test results. A variety of usage conditions may effect results. In this case, please contact with our technical department.